

**EVALUATION OF EXISTING MODELS FOR
BOND CAPACITY OF NSM FRP BOND CAPACITY OF NSM FRP**

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ABSTRACT

It is now nearly two decades since Fiber Reinforced Polymer (FRP) was first used as structural engineering materialandever since its main utilization has been in the strengthening of existing reinforced concrete structures. Flexural and shear strengthening of reinforced concrete elements using FRP are performed in two general methods: externally bonding FRP reinforcement (EBR) to element's surface or putting FRP in the form of rod, laminate and strip in a pre-cut groove and filling it up with epoxy paste. The latter called near-surface mounted FRP (NSM) is more effective method as compared to EBR because higher values of FRP strain can be attained. In order to make an effective use of NSM FRP in strengthening of reinforced concrete structures, it is required to have an adequate understanding of the force transferring mechanism between junction of FRP and concrete.In this paper, three models are implemented and compared with 60 test results using different local bond-slip curves. The first two models are based on fracture mechanics but the second model uses finite element method. The third model is a rather complex closed-form modelbased on constitutive law and equilibrium. The result of the comparison asserts that the models have accurate predictions for the bond strength of NSM FRP. -Surface Mounted, Bond Strength, CFRP Laminate, Pull-out Test, Bond-Slip Curve
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INTRODUCTION

The near-surface mounted (NSM) technique is a method to exploit much of the high strength capacity of FRP against another method externally bonded reinforcement (EBR) which is a less efficient method because of lower attainable FRP strain values (De Lorenzis and Teng, 2007). This means that the debonding (loss of bond) failure in EBR method reported in many experimental studies (Sena-Cruz et al., 2012, Teng et al., 2003) can be controlled in the new method.

Utilizing NSM method needs codes and approved instructions based on experimental results and analytical models to determine the strength and the deformation capacity of strengthened RC members and, analytical models to determine the strength and the deformation capacity of strengthened RC members and, also, the contribution of FRP in these capacities. Furthermore, in order to develop accurate models for predicting the capacity of flexural or shear strengthened reinforced concrete members, it is required to have an adequate understanding of the force transferring mechanism between junction of FRP and concrete through predictive bond strength models. The homogeneity between analytical models' predictions and experimental results is only one of the essentials that a model must have, also, proposed models must be easy-to-use for engineers in order that they be suitable for applying in codes. Although comprehensive design formulas for EBR technique are provided by ACI-440 committee, studies have been being carried out with the aim of proposing accurate and simple predictive models. capacity of flexural or shear strengthened reinforced concrete members, it is required to have
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At first, the calculation of the bond capacity of NSM FRP was by assuming a uniform bond stress (τ_h) in the interface of FRP-to-concrete junction (De Lorenzis and Nanni, 2001) but recent studies are predicated on

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the fracture mechanic approach and the consideration of a local bond-slip relationship (Seracino et al.2007a). Exploiting this approach through finite element models has led it to make accurate predictions (Zhang et al. 2013a). As regards the simplicity and the accuracy of such models they can be applied in design codes, nonetheless, the mechanical models are more meritorious and have a precedence to numerical models. Bianco et al. (2009) has proposed an accurate predictive model only based on the equilibrium equation and the constitutive law and with considering a multi-linear local bond-slip relationship. In following parts the performance of models proposed by Seracino et al. (2007a), Zhang et al. (2013a) and Bianco et al. (2009) are compared using 60 test specimens extracted from eight experimental programs from the open literature (Zhang et al. 2013a, Bianco et al. 2009).

PROPOSED MODEL BY SERACINO ETAL

Seracino et al. (2007a) proposed a bond strength model using a linear regression analysis with the consideration of the fracture energy and simple linear local bond-slip relationship shown in Fig.1a. The bond strength relation is as described in Eq. (1).

$$
P_u = 0.85 \alpha \gamma_g^{0.25} f_c^{\prime 0.33} \left[E_f A_f L_p \right] \tag{1}
$$

where α is equal to 1.0 and 0.85 corresponding to mean value and %95 lower bound of test results, where α is equal to 1.0 and 0.85 corresponding to mean value and %95 lower bound of test results, respectively, γ_a is the height to thickness ratio of the pre-cut groove, f'_c (MPa) is the compressive strength of the concrete, L_p (mm) is the perimeter of the fracture according to Eq. (2) (Zhang et al. 2013a), E_f (MPa) and A_f (mm²) are the Young's modulus and the cross section of the FRP strip, respectively.

Figure 1. Typical local bond-slip relationships adopted by (a) Seracino et al. (2007a) and (b) Zhang et al. (2013a)

$$
L_p = 2(h_f + 1) + (t_f + 2)
$$
 (2)

where h_f (mm) and t_f (mm) are the FRP strip's height and thickness, respectively. With consideration of parameters such as the effect of the edge distance of the concrete block (β_e) according to Eq. (3) (Rashid et parameters such as the effect of the edge distance of the concrete block (β_e) according to Eq. (3) (Rashid et al. 2008), the epoxy paste's cover (c_p) (Oehlers et al. 2008) and the reduction factor of the bond length' shortage (β_L) according to Eq. (4), Zhang et al. (2013a) represented Seracino et al.'s (2007a) model as described in Eq. (5).

$$
\beta_e = 0.283 \frac{a_e}{h_f} + 0.196 \le 1.0 \tag{3}
$$

$$
\beta_L = \frac{\dot{L}_b}{L_e} \le 1.0\tag{4}
$$

$$
P_{u} = 0.85 \alpha \beta_{e} \beta_{L} \gamma_{g}^{0.25} f_{c}^{'0.33} |E_{f} A_{f} L_{p}| \frac{h_{f} + c_{p}}{c_{p}} \Big|^{1.2}
$$
 (5)

where in Eq. (3) a_e is the distance of the pre-cut groove to the concrete block's edge and in Eq. (4) L_b and L_e are the embedment length and the effective bond length of the FRP strip according to Eq. (6), respectively.

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$$
L_e = \frac{\pi}{2(0.802 + 0.078)} \left[\frac{0.976 \gamma_g^{0.526} E_f A_f}{f_c'^{0.6}} \right] \tag{6}
$$

PROPOSED MODEL BY ZHANG ETAL

Zhang et al. (2013a) proposed the bond capacity relation as Eq. (7):

$$
P_{\mathcal{U}} = \beta_L \left[2G_f E_f A_f L_p \le P_t \right] \tag{7}
$$

where β_L , G_f (N/mm), E_f (MPa), A_f (mm²), L_p (mm) and P_t are the reduction factor of the bond length's shortage effect, the interfacial fracture energy, the Young's modulus of FRP, the cross section of the strip, the failure perimeter according to Eq. (2) and the ultimate tensile strength of FRP, respectively. G_f isobtained as stated in Eq. (8) from a linear regression analysis on results of a parametric study by implementing a FE model. $E_0 = \frac{\pi}{2(0.862 + 0.079)} \int_{-2}^{2\pi} \frac{\pi}{k^4} a_f$ (6)
 PROPOSED MODEL BY ZHANG ETAL

Zhang vi al. (2013a) proposed the bond capacity relation as Eq. 17:
 $E_0 = R_c$ [2G_PE_{ft}A_pt₄], (and the bond capacity relation as

$$
G_f = 0.40 \gamma_g^{0.422} f_c^{\prime 0.619} \tag{8}
$$

In order to considering the effect of the bond length Zhang et al. (2013a) conducted a parametric study on results of a FE model by utilizing the local bond-slip relationship proposed by Zhang et al. (2013b) as a function of γ_a and f'_c which is stated in Eq. (9) and illustrated in Fig. 1b.

$$
\tau(s) = A \left(\frac{2B - s}{B}\right)^2 \sin\left(\frac{\pi}{2}\frac{2B - s}{B}\right) \quad s < 2B \tag{9}
$$

$$
A = 0.72 \gamma_g^{0.138} f_c^{\prime 0.613} \tag{10}
$$

$$
B = 0.37 \gamma_g^{0.284} f_c^{\prime 0.006}
$$
 (11)

where τ (MPa) and σ (mm) are the bond stress and the relative slip between the strip and the concrete, respectively. Providing a closed-form solution when the local bond-slip relationship isn't a simple curve like which is shown in Fig. 1a will be arduous or even implausible, therefore using numerical methods will be inevitable. The maximum value of $\tau(\tau_{max})$ is as expressed in Eq. (12) (Zhang et al. 2013a):

$$
\tau_{max} = 1.15 \,\gamma_g^{-0.138} \, f_c^{\prime 0.613} \tag{12}
$$

Based on Yuan et al.'s (2004) study, the effective bond length considered by Zhang et al. (2013a) to be equal to the bond length corresponding to a bond strength equal to %99 of the bond strength value in case the infinite embedment length is existent. Furthermore, the governing equation of the junction of FRP and concrete presumed as Eq. (13). The of τ (τ_{max}) is as expressed in Eq. (12) (Zhang et al. 2013a):
 $\tau_{max} = 1.15 \gamma_g^{0.138} f_c^{0.613}$ (12)

Based on Yuan et al.'s (2004) study, the effective bond length considered by Zhang et al. (2013a) to

qual to

$$
\frac{d^2s}{dx^2} - \frac{2G_f}{\tau_{max}^2} \eta^2 \tau(s) = 0
$$
\n(13)

where η is a constant determinable using Eq. (14).

$$
\eta^2 = \frac{\tau_{max}^2 L_p}{2 G_f E_f A_f} \tag{14}
$$

The product of the effective bond length (L_e) and η is constant and relies on the ratio between the fracture energy corresponding to the ascending branch and the descending branch of the bond-slip curve (Yuan et al. 2004, Zhang et al. 2013a). Zhang et al. (2013a) obtained the constant value equal to 1.66. (Yuan et al. 2004, Zhang et al. 2013a). Zhang et al. (2013a) obtained the constant value equal to 1.66.
Therefore, L_e can be calculated with Eq. (15) and also, the reduction factor of the bond length's shortage and also
Seismology

 (β_L) is suggestedusing a curve-fitting to results of the parametric study as stated in Eq. (16).

$$
L_e = \frac{1.66}{\eta} \tag{15}
$$

$$
\beta_L = \frac{L_b}{L_e} \left(2.08 - 1.08 \frac{L_b}{L_e} \right) \tag{16}
$$

PROPOSED MODEL BY BIANCOETAL

The model proposed by Bianco et al. (2009) is a predictive model only based on the equilibrium and the constitutive law. Whereas this mechanical model provides a closed-form solution for the bond capacity of NSM FRP, applying a complex local bond-slip relationship makes the solution hard or even impossible. Bianco et al. (2009) used a multi-linear local bond-slip relationship shown in Fig. 2 by considering four distinct phases as shear load transferring mechanisms. For the sake of the brevity more details are ignored here but are available in Bianco et al. (2009).

Figure 2. The typical local bond-slip relationship adopted Figure

typical local bond-slip relationship adopted Figure 3. Slip and bond stress distributions along
by Bianco et al. (2009).
distributions along the bond length attained by Bianco et al. (2009).

According to Fig. 2, the governing differential equation obtained from the equilibrium and described in Eq. (17) should be solved for each phase separately by considering the corresponding boundary conditions.

$$
\frac{d^2s}{dx^2} - \tau(s) \, f = 0 \tag{17}
$$

where is the slip of the FRP strip, τ is the bond stress and *l* is a constant value regarding the ratio of the axial stiffness of FRP and concrete. Firstly, Bianco et al. (2009) achieved the slip distribution along the bond length by solving Eq. (17) for mentioned phases in case the bond length is assumed to be infinite (Fig .3). As discussed before, the solution is performed for elastic, softening, softening friction and free slipping phases then the boundary conditions imposedseparately. The distribution of the bond stress is attainable using the value of the slip in each point along the bond length and according to the local bond-slip relationship shown in Fig. 2. In the next step Bianco et al. (2009) provided the solution for the finite bond length. Thus, by assuming an imposed slip in the loaded end, the caused slip distribution limited to the embedment length. If the bond length is bigger than the required length in which the slip value of the free end is zero, the solution will be as same as the mentioned approach for an infinite bond length. This critical value is the effective the bond length is bigger than the required length in which the slip value of the free end is zero, the solution will be as same as the mentioned approach for an infinite bond length. This critical value is the effective b bond length, slip and stress distribution will be limited according to the imposed end slip and the bond bond length, slip and stress distribution will be limited according to the imposed end slip and the bond
length, consequently, the integration will be performed between these limits. More details are accessible in Bianco et al. (2009). *If* μ is a superscribung a curve-fitting to issue of μ = $\frac{1}{2\mu}$ = $\frac{1}{2\mu}$ = 1.08
 IF μ = $\frac{1}{2\mu}$ = 1.08 $\frac{\mu}{2\mu}$ = 1. eres is the slip of the FRP strip, τ is the bond stress and J is a constant value regarding the ratio of the all stiffness of FRP and concrete. Firstly, Bianco et al. (2009) achieved the slip distribution along the b **Example Properties of the FRP strips of the minities based of the minities of the minities of the containing contains a strip and bead since disturbations along

Figure 2. The typical local bond sign relationship adopted** l equation obtained
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The distribution of
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APPRAISAL OF MODELS

In order to study the performance of discussed models, a comparison performed among the models' accuracy using an experimental database. The database containing 60 pull-out test results on NSM FRP extracted from eight experimental programs, is assembled from the open literature (Zhang et al. 2013a,

Bianco et al. 2009). Characteristics of test specimens and also models' predictive values are listed in Table 1, where L_b is the bond length, h_f and t_f are the width and the thickness of the FRP strip, h_g and w_g are height and width of the pre-cut groove and also b_c and h_c are dimensions of the concrete block. Models' results are also presented in Table 1. Proposed models discussed in the prior parts have been implemented by authors into a computer code. Apart from differences inherent in development of each model, all three models need to presume a bond-slip relationship. As expressed before, the local bond-slip relationship shown in Fig. 1 and stated in Eq. (9) have been used in Seracino et al.'s (2007a) and Zhang et al.'s (2013a), respectively. While, two sets of parameters shown in Fig. 2 have been adopted for the mechanical model of Bianco et al. (2009) (Table 2). The first set is to make the relationship similar to Eq. (9) by determining τ_1 and δ_1 using Eq. (12) and also making another assumptions stated in Table 2. In the second set the value of δ_3 is considered to be equal to 7.12 mm suggested by Bianco et al. (2010) and τ_1 adopted equal to the meanvalue of 60 calculated values in the first set. Furthermore, the value of τ_0 proposed equal to 3.0 MPa with the purpose of considering micromechanical and chemical effects ofmaterials and the interface of the junction(Bianco et al. 2009).

* Groups 1 to 8 are extracted from Li et al. (2005), Shield et al. (2005), Seracino et al. (2007b), Seracino et al. (2007a), Rashid et al. (2008), Oehlers et al. (2008), Perera et al. (2009) and Sena-Cruz and Barros (2004), respectively. fcm70_Lb80 80 9.34 1.39 15 3.3 100 180 70 158.3 25.6 37.0 1.45 - - 20.8 0.81 18.6 0.73
Groups 1 to 8 are extracted from Li et al. (2005), Shield et al. (2005), Seracino et al. (2007b), Seracino et al. (2007a), Rashid et al

** Z: Zhang et al. (2013a), S: Seracino et al. (2007a), B: Bianco et al. (2009), R: Ratio

Results of the comparison are listed in Table 1. Moreover, Figures 4a and 4b show comparison of the predicted values of three mentioned models against test results for bond strength values in range of 0-60kN and 60-260kN, respectively.

Figure 4. Comparison of the models' predicted bond strengths against test result collection(a) in range of 0-60 kN and (b) in range of 60-260 kN

CONCLUSIONS

In this paper the performance of three models proposed by Seracino et al. (2007a), Zhang et al. (2013a) and of Bianco et al. (2009) has been studied using experimental results. The first two models were based on fracture mechanics and the third model has beenpredicated on the equilibrium and the constitutive law andexecuted by adopting two sets of local bond-slip parameters suggested by authors.

Statistical parameters corresponding to mentioned models' outputs give that these models have accurate predictions for the bond strength of NSM FRP. The coefficient of variation (CoV) of the mechanical model with parameter set 1 is minimum among other two models but the model proposed by Zhang et al. (2013a) has the maximum value of the average and the minimum value of the mean absolute percentage error.Thesuggested parameter setfor the mechanical model with the aim of providingaunique local bond-slip relationship has improved the accuracy of the model as regards average and the same CoV values against the resulted valueobtained using parameter set 1 as demonstrated in Fig. 4. *Proposed Models (RN)*
 Proposed Models (RN)

(a)
 Transportation by Proposed Model (RN)

(b)

(b)

the models' precisiced bond strengths against test result collection(a) in range of 0-60

kN and (b) in range of 60-26

Although the mechanical model has a desirable accuracy with the purpose of applying it in design codes,further studies should be carried out to simplify it by considering the effectiveness ofitsparameters and procedures.

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